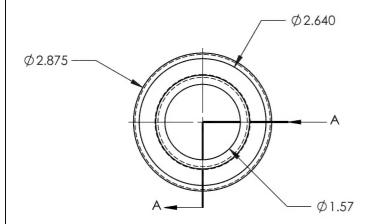
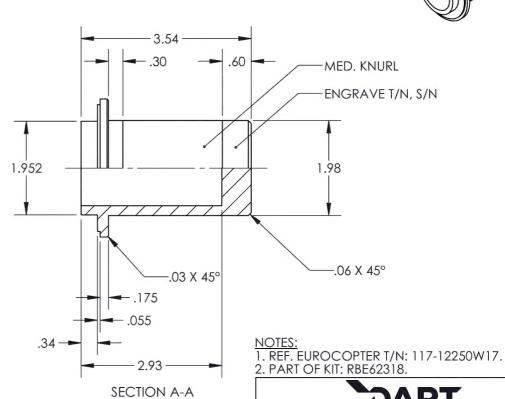
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/20/2017	DPD	JAG







TITLE

PUSHER

MAT'L 4140/4142

DWG NO. RBE117-12250W17

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8 ANGLES ±.5°

SURFACES = 125/

REV

HEAT RC 28-34
FINISH BLACK OXIDE .XX ± .01 .X ± .1 SPEC QMSI-6.2.2, B.O. REV D 1. BREAK ALL SHARP EDGES .015 x 45 'OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 DRAWN BY: DD 07/10/2017 CHECKED: RJC 07/10/2017

OPPS APPR: AA 07/14/2017 QA APPR: JL 07/19/2017 USED ON MODEL APPROVED: JAG 07/20/2017 EC145, EC645, H145, H145M SCALE DATE 7/10/2017 SHEET 1 OF 1 1:2

ASSY QTY ASSY QTY UNIT B/O Part # Description **B/O INFORMATION OR SPECIFICATIONS** Material 1 PUSHER 4140/4142